

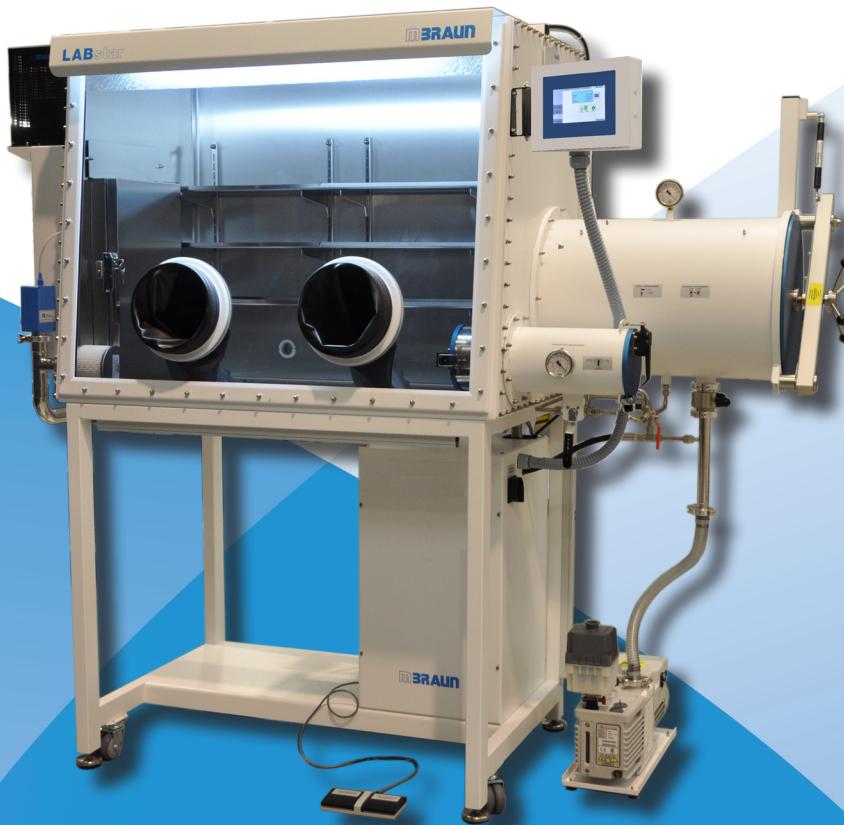
turning ideas into solutions

M BRAUN

## LABstar INERT GAS GLOVEBOX WORKSTATION



INERTGAS TECHNOLOGY



- Compact design with integrated purifier unit
- Stainless steel enclosure with polycarbonate window
- Removal of oxygen and moisture, <1 ppm
- PLC-M. Braun controller with large color touch panel
- Large antechamber with sliding tray
- Closed loop recirculation
- Negative and/or positive pressure operation
- Foot pedal switch for temporary pressure adjustment
- ECO Mode operation feature available
- Optional control and safety features available





Freezer



Microscopes



Internal solvent vapor removal



Additional accessories available



Feedthroughs



Oxygen, moisture, and solvent sensor



External solvent vapor removal



Mini-antechamber

## GLOVEBOX TECHNICAL DATA:

Type of construction.....	Side panels bolted on the box body
Material.....	Stainless steel (US 304, 1.4301)
Inside lengths.....	1200 / 1450 / 1950 mm
Inside depth.....	780 mm
Inside height.....	920 mm
Leak rate.....	< 0.05 Vol%/h
Inside surface.....	Brushed finish Ra < 1µm
Outside surface.....	Coated, white (RAL 9003)
Window.....	Scratch resistant polycarbonate window
Glove ports.....	POM, 220 mm diameter, O-ring sealed
Gloves.....	Butyl, thickness 0,4 mm
Light.....	Fluorescent lamp
Feedthroughs.....	2 / 3 / 4 DN40KF flanges (depending on box length)
Electrical feedthrough.....	1
Dust filter.....	HEPA H13 in/out
Shelves.....	3 modular shelves (length: depending on box length)

*Optional:*

- Cold well
- Safety glass window
- Large choice of feedthroughs for signals, gas, liquids
- A variety of gloves (Hypalon, Neoprene and Butyl) and thickness sizes are available
- Specific shelves and storage arrangements....

## MAIN ANTECHAMBER TECHNICAL DATA:

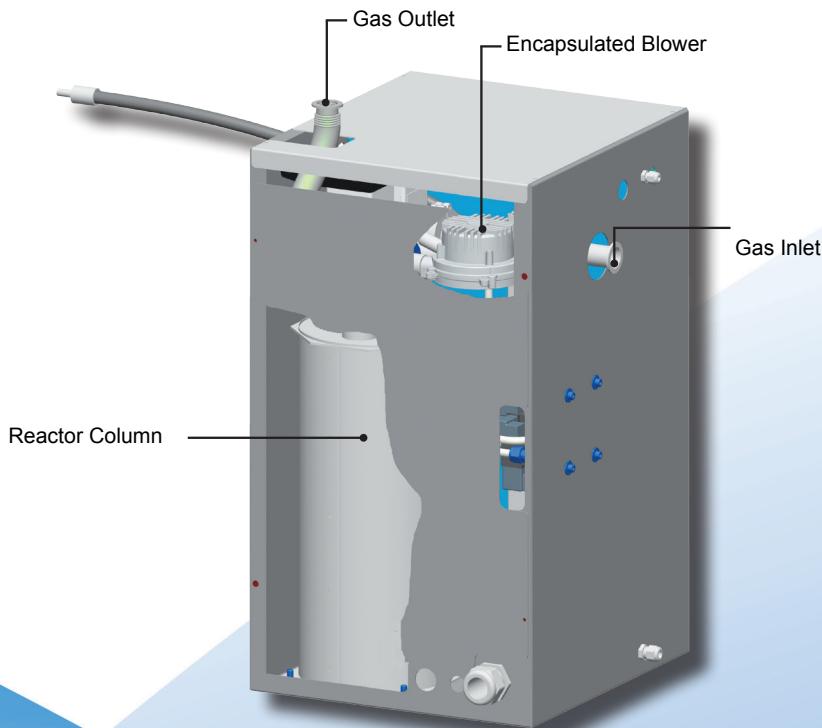
Type.....	Cylindrical
Material.....	Stainless steel
Dimensions.....	390 x 600 mm (D x L)
Inside surface.....	Brushed finish
Outside surface.....	Coated, white (RAL 9003)
Leak rate.....	< 10E-5 mbar l/s
Sliding tray.....	Stainless steel
Dimensions of sliding tray.....	575 x 290 mm (L x W)
Doors.....	Aluminum, anodized, thickness 10 mm
Door lock.....	Door closing mechanism with spindle handle for one hand operation
Pressure gauge.....	Analog display
Vaccum / Refill process.....	Manual operation via hand valves
Valves.....	Hand valves (DN40 vacuum line / DN8 refill line)

*Optional:*

- Time controlled antechamber operation
- Round large main antechambers
- Round mini antechambers (side or bottom mounted)
- Rectangular square antechamber
- L-shaped square antechamber
- Round T-shaped antechamber
- Square T-shaped antechamber...



PLC-M. Braun controller  
with large color touch screen



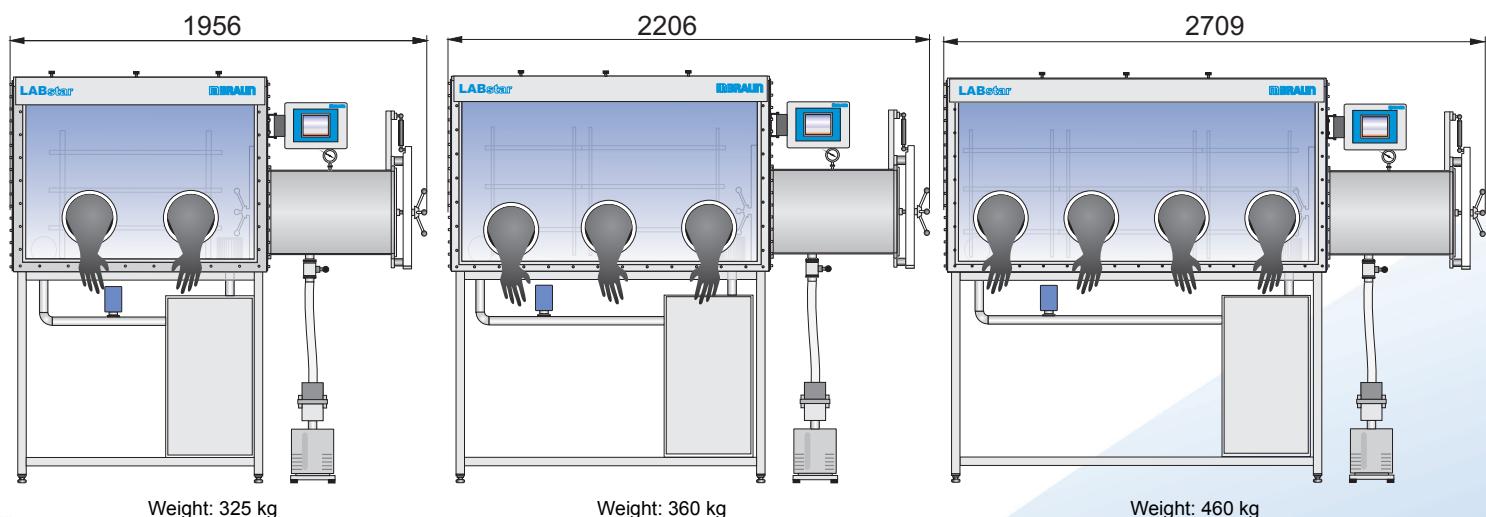
## GAS PURIFIER UNIT TECHNICAL DATA:

Operation principle.....	Closed loop recirculation
Attainable purity level.....	Moisture < 1 ppm, Oxygen < 1 ppm
Recommended enclosure volume.....	Up to 2 m <sup>3</sup>
Number of purification lines per purifier.....	1
Number of reactor columns per line.....	1
Number of reactor columns per purifier.....	1
Reactor capacity per purification line*	
(O2) Oxygen.....	.20 l
(H2O) Moisture.....	.900 g
Regeneration.....	Automatic regeneration sequence
Control unit.....	PLC - M. Braun
Display.....	Large color touch panel
Box pressure control.....	Automatic pressure control with foot switch ( $\pm 15\text{mbar}$ )
Vacuum pump*.....	Rotary vane pump with 17 m <sup>3</sup> /h (10 CFM)
Blower (50 Hz / 60 Hz)*.....	Variable speed up to 22 m <sup>3</sup> /h
Main and side piping.....	Stainless steel 1.4301 (SUS 304)
Main and control valves.....	Electro-pneumatic
Regeneration gas.....	N2/H2 mix. or Ar/H2 mix. (H2 2-10 %)
Working gas.....	Nitrogen, Argon or Helium
Size.....	472 mm x 459 mm x 705 mm (L x W x H)
Optional feature.....	Moisture and oxygen analyzer
Optional feature.....	ECO Mode
Optional feature.....	Solvent vapor removal
Optional feature.....	Dry pump upgrade
Optional feature w/ MBRAUN glovebox.....	Box Purge function
Optional feature w/ MBRAUN glovebox.....	Antechamber automatic (time controlled)
Optional feature w/ MBRAUN glovebox.....	Freezer

### ECO Mode operation

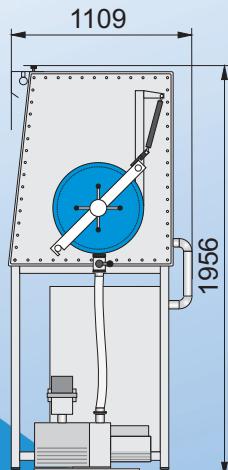
The ECO mode option is designed to reduce noise emission and reduce power consumption up to 90%\*.

Dimensions in mm



### VOLUMES:

Box length: 1200 mm.....	0,8 m <sup>3</sup>
Box length: 1450 mm.....	1,0 m <sup>3</sup>
Box length: 1950 mm.....	1,3 m <sup>3</sup>



Side view

### UTILITIES:

	Medium (or type)	Pressure	Flow rate	Connection
Working gas	Nitrogen, Argon or Helium	6 bars	250 l/min	Swagelok Ø 10 mm
Regeneration gas	N2/H2 mix. or Ar/H2 mix. (H2 2-10 %)	0.3 - 0.4 bars	10-20 l/min	Swagelok Ø 10 mm
Regeneration gas exhaust	Flexible hose, 9 x 3mm			
Vacuum pump exhaust	Depressurized flexible hose ,diameter not less than 25 mm (to be supplied by customer)			
Electrical power (FLA)	230 V/50-60 Hz, 6 A or 115 V/50-60, 12 A or 100 V/50-60 Hz, 13 A			

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